



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

646.9715
Job Sheet 210054



Part No: 646.9715

Job Qty: 1 pcs

Part Name: Body



Part Weight: 0 lbs

Job Created: 5/25/20

Due Date: 5/28/20

Type: AOG

Status: New

Priority: Medium

Job Tracking No:

Created By: Linda Lacelle

Description:

Note: DWG 646.9700 REV.J IPP REV A 19.09.13 NEW ISSUE RQ VERIFIED BY DD IPP REV:B 2020.05.22 AS
PER DWG REV.J DD VER:FJS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	HAAS 4 Axis	1 pcs	5/14/20	5/14/20	0.22	0.50	HAAS - 1		
							HAAS - 2		
							HAAS - 3		
							HAAS - 4		
120	QC 2	1 pcs	5/14/20	5/14/20	0.00	0.00	QC 2 - 1		
							QC 2 - 12		
							QC 2 - 14		
							QC 2 - 17		
							QC 2 - 19		
							QC 2 - 2		
							QC 2 - 20		
							QC 2 - 22		
							QC 2 - 23		
							QC 2 - 25		
							QC 2 - 32		
							QC 2 - 33		
							QC 2 - 35		
							QC 2 - 39		
							QC 2 - 4		
							QC 2 - 40		
							QC 2 - 44		
							QC 2 - 45		
							QC 2 - 48		
							QC 2 - 49		
							QC 2 - 50		
							QC 2 - 51		
							QC 2 - 52		
							QC 2 - 57		
							QC 2 - 62		
							QC 2 - 63		



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S279195



Part: 646.9715

Job No: 210054

Serial No/Batch: S279195

Revision: Rev.J

Inspector:

Exp Date:

Instructions: Various STC's

Date: 05/25/20

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130 QC 8	1 pcs	5/14/20	0.00 0.00	QC 2 - 8	
				QC 2 - 66	
				QC 2 - 64	
				QC 2 - 65	
				QC 2 - 5	
				QC 2 - 71	
				QC 2 - 73	
				QC 2 - 69	
				QC 2 - 76	
				QC 2 - 86	
				QC 2 - 83	
				QC 8 - 12	
				QC 8 - 14	20/05/25
				QC 8 - 17	
				QC 8 - 20	
				QC 8 - 25	
				QC 8 - 3	
				QC 8 - 32	
				QC 8 - 33	
				QC 8 - 35	
				QC 8 - 39	
				QC 8 - 4	
				QC 8 - 44	
				QC 8 - 45	
				QC 8 - 49	
				QC 8 - 58	
				QC 8 - 8	
				QC 8 - 9	
				QC 8 - 68	
				QC 8 - 67	
				QC 8 - 1 (A)	
				QC 8 - 47	
				QC 8 - 40	
				QC 8 - 52	
				QC 8 - 23	
				QC 8 - 57	
				QC 8 - 76	
				QC 8 - 61	
				QC 8 - 66	
				QC 8 - 73	
				QC 8 - 82	
140 Outsource - 4 - Anodize	1 pcs	5/28/20		ATG001-VC	10
150 Packaging 2-1 - Receive - B4B	1 pcs	5/28/20	0.00 0.00	Packaging 2 - 1 - B4B	2020-05-25
				Packaging 2 - 2 - B4B	
				Packaging 2 - 3 - B4B	
				Packaging 2 - 5 - B4B	MAY 28 2020
				Packaging 2 - 4 - B4B	
				Packaging 2 - 6 - B4B	
				Packaging 2 - 7 - B4B	
				Packaging 2 - 8 - B4B	
				Packaging 2 - 9 - B4B	
				Packaging 2 - 10 - B4B	
				Packaging 2 - 11 - B4B	
				Packaging 2 - 12 - B4B	
				Packaging 2 - 13 - B4B	
				Packaging 2 - 14 - B4B	
				Packaging 2 - 15 - B4B	
				Packaging 2 - 16 - B4B	
				Packaging 2 - 17 - B4B	

				Packaging 2 - 18 - B4B	
				Packaging 2 - 19 - B4B	
				Packaging 2 - 20 - B4B	
				Packaging 2 - 21 - B4B	
				Packaging 2 - 22 - B4B	
				Packaging 2 - 23 - B4B	
				Packaging 2 - 24 - B4B	
				Packaging 2 - 25 - B4B	
				Packaging 2 - 26 - B4B	
				Packaging 2 - 27 - B4B	
				Packaging 2 - 28 - B4B	
				Packaging 2 - 29 - B4B	
				Packaging 2 - 30 - B4B	
				Packaging 2 - 31 - B4B	
				Packaging 2 - 32 - B4B	
				Packaging 2 - 33 - B4B	
				Packaging 2 - 34 - B4B	
				Packaging 2 - 35 - B4B	
				Packaging 2 - 36 - B4B	
				Packaging 2 - 37 - B4B	
155	QC 6	1 pcs	5/28/20	0.00 0.00	QC 6 - 9
					QC 6 - 68
					QC 6 - 61
					QC 6 - 40
					QC 6 - 81
					QC 6 - 82
					DAS 82 9-89 MAY 28 2020
180	Packaging 3-1 - Stock - B4B	1 pcs	5/28/20	0.00 0.00	Packaging 3 - 1 - B4B
					Packaging 3 - 2 - B4B
					Packaging 3 - 3 - B4B
					Packaging 3 - 4 - B4B
					Packaging 3 - 5 - B4B
					Packaging 3 - 6 - B4B
					Packaging 3 - 7 - B4B
					Packaging 3 - 8 - B4B
					Packaging 3 - 9 - B4B
					Packaging 3 - 10 - B4B
					Packaging 3 - 11 - B4B
					Packaging 3 - 12 - B4B
					Packaging 3 - 13 - B4B
					Packaging 3 - 14 - B4B
					Packaging 3 - 15 - B4B
					Packaging 3 - 16 - B4B
					Packaging 3 - 17 - B4B
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					Packaging 3 - 20 - B4B
					Packaging 3 - 21 - B4B
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					Packaging 3 - 23 - B4B
					Packaging 3 - 24 - B4B
					Packaging 3 - 25 - B4B
					Packaging 3 - 26 - B4B
					Packaging 3 - 27 - B4B
					Packaging 3 - 28 - B4B
					Packaging 3 - 29 - B4B
					Packaging 3 - 30 - B4B
					Packaging 3 - 31 - B4B
					Packaging 3 - 32 - B4B
					Packaging 3 - 33 - B4B
					DAS 58 MAY 28 2020
					Plex 5/25/20 7:32 AM dart.lacelle.linda

				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
				Packaging 3 - 37 - B4B	
190 QC 21 - SA	1 pcs	5/28/20	0.00 0.00	QC 21 - SA - 21	DAS
				QC 21 - SA - 70	MAY 28 2020 70
				QC 21 - SA - 9	9-89

Part Op 110 - 1-Machine as per folio FC974 FOLIO REV: AA DWG REV: J 2-Deburr

Descriptions: 120 - (QC2- Inspect parts off machine FAI/FAIB)

130 - (QC8- Inspect parts -second check)

140 - Issue P/O to ATG: 46484 AS PER MPP-172 SECTION 2.1, HARD ANODIZE COLOR BLACK, PER IAW MIL-A-8625 TYPE 3 CLASS 2 AS PER MPP-172 SECTION 4.2, PRIME AS PER IAW MIL-PRF-23377 TYPE 1 CLASS N Certification of Conformity is required

150 - (Receive & Inspect for Damage & Mat'l Certs)

155 - (QC6- All purchased or subcontracted products)

180 - (Identify as per dwg & Stock Location: _____), ***IDENTIFY AS PER APICAL MPP-120 BY STAMPING P# AND REV***

190 - (QC21- Final Inspection - Work Order Release) CCO 12

Job BOM				
Part / Item	Component Name	Quantity	Operation	Container
M7075T6S6.000X1.000	7075-T6S Sheet 6" Thick Plate X 1" Wide	.6210 ft (.621 ea)	110-HAAS 4 Axis	<u>5175774</u>

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
110-HAAS 4 Axis	M7075T6S6.000X1.000	1	51	0

Part Specifications	
Specifications could not be found.	

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DART AEROSPACE LTD		Work Order: 26054
Description: Cutter Sub Assembly		Part Number: 646,9715
Inspection Dwg: 646,9700 Rev: 5		Page 1 of 1

INSPECTION SHEET

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
3.960	+/- .002	3.962			High gage	3/006 1.4
1.181	+/- .002	1.1815			"	2.4
3.004	+/- .002	3.0045			"	3.4
3.711	+/- .002	3.712			"	4.4
1.181	+/- .002	1.181			"	5.4
2.862	+/- .002	2.861			"	6.4
1.181	+/- .002	1.180			"	7.4
2.719	+/- .002	2.72			"	8.4
3.461	+/- .002	3.462			"	9.4
.361	+/- .002	.36			"	10.4
.373	+/- .002	.3725			"	11.4
.385	+/- .002	.3865			"	12.4
.396	+/- .002	.397			"	13.4
.407	+/- .002	.406			"	14.4
7.026	+/- .005	7.024			"	
.485	+/- .002	.4844			"	
2.178	+/- .002	2.1774			Dial gage on machine	2X
2.259	+/- .002	2.2604			"	3X
2.580	+/- .002	2.5814			"	4X
3.378	+/- .002	3.3764			"	5X
3.451	+/- .002	3.4514			"	6X
4.578	+/- .002	4.5785			"	7X
4.642	+/- .002	4.6434			"	8X
4.675	+/- .002	4.6742			"	9X
2.237	+/- .002	2.239			"	10X
3.418	+/- .002	3.419			"	11X
4.600	+/- .002	4.601			"	12X
5.622	+/- .002	5.623			"	13X
6.647	+/- .002	6.6473			"	14X
1.581	+/- .005	1.581			"	
4.358	+/- .005	4.356			High gage	3/006

Measured by: [Signature]	Checked by: [Signature]	QC Inspector:
Date: 20/05/25	Date: 20/05/25	Date:

Engineering Approval: (If necessary)	Date:
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Rev	Date	Change	Revised by	Approved
B	14.07.31	New Issue	KJ	



Dart Aerospace Ltd.
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K6A 1K7
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Tel (613) 632-5200

PURCHASE ORDER

POHB046484



Supplier: ATG001-VC
A.T.G. Industries Inc
760 INDUSTRIELLE STREET
ROCKLAND
ON
K4K 1T2 Canada
Phone: 613-446-4544
Fax: 613-446-4556

Attention: Lalande, Marc-Andre

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: POHB046484

PO Date: 5/25/20

Due Date: 5/28/20

Purchase Order

Revision:

Revision Date:

Issued By: Guerin, Kimberley
Phone: 613-632-5200 Ext: 298
kguerin@dartaero.com

Via: Ground

Pymt Terms: Net 60

Freight Terms:

Special Comments: **HOT HOT HOT**

E-MAILED
2020-05-27

Items

Line Item	Job	Part	Drawing	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	210053	647.1515	647.1500 Rev E	Upper Deflector : Various STC's (Outsource process- Anodize per QSI017 4.1.10.1) Issue P/O to ATG :	Firmed / X2	-	5/28/20	2 pcs	0 pcs	2 pcs	\$15.89/pcs	\$31.78
2	210051	646.9715	646.9700 Rev.J	Body : Various STC's Issue P/O to ATG: AS PER MPP-172 SECTION 2.1, HARD ANODIZE COLOR BLACK, PER IAW MIL-A-8625 TYPE 3 CLASS 2 AS PER MPP-172 SECTION 4.2, PRIME AS PER IAW MIL-PRF-23377 TYPE 1 CLASS N Certification of Conformity is required	Firmed / X2	-	5/28/20	2 pcs	0 pcs	2 pcs	\$18.34/pcs	\$36.68

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Canada
Tel (613) 632-5200

PURCHASE ORDER

POHB046484



Items

Line Item	Job	Part	Drawing	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	210054		82 DAS		Firmed	-	5/29/20	1 pcs	0 pcs	1 pcs	\$18.34/pcs	\$18.34
Sub Total:								3	0	3		\$55.02
3	209941	644.0205	644.0200 REV.G	Inner Bracket Assembly Issue P/O: AS PER MPP-172 SECTION 2.1, HARD ANODIZE COLOR BLACK, PER IAW MIL-A-8625 TYPE 3 CLASS 2 Certification of Conformity is required	Firmed	-	5/28/20	4 pcs	0 pcs	4 pcs	\$9.59/pcs	\$38.36
4	210030	370-604031-001	370-604031-001 REV.A	Hydraulic Catch Seal Backing Plate -Issue P/O; -ANODIZE COLOR BLACK, PER MIL-A-8625 TYPE 2 CLASS 2, -Material type; 6061T6 -Certificate of Conformity is required	Firmed	-	5/28/20	4 pcs	0 pcs	4 pcs	\$11.84/pcs	\$47.36
Grand Total:												\$172.52

Guerin



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PURCHASE ORDER

POHB046484



Order Notes

Procurement Quality Clauses

A005 right of entry
A012 chemical and physical test report
A016 personnel qualification
A017 raw material identification (as applicable)

A022 Apical Processing
A024 process certifications
A026 certification of material conformance

A041 quality management system
A042 dart notification by supplier
A043 retention of quality documents

A048 counterfeit parts avoidance, detection, mitigation and disposition program

A049 supplier awareness

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Plex 5/27/20 3:17 PM Dart.Guerin.Kimberley



A.T.G. Industries Inc.
760 Industrielle Street
Rockland, ON K4K 1T2
Canada

Ph: (613) 446-4544

Fax: (613) 446-4556

Pack List

Number: 920214

Date: 27-May-20

To

Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ship To

Kimberley Guerin
Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ph: 613 632-9577

Fax: 613 632-1053

Ph: 613 632-9577

Fax: 613 632-1053

Terms		Ship Via	
		ATG Delivery	
Quantity	Description		
	Please reference this document's Pack List number on all correspondences regarding this shipment. If you have any questions, please contact us.		
2 ea	Part: 647.1515 Upper deflector Hard Black Anodize per MIL-A-8625F, Type III, Class2, .0005-.0045" (.5 - 4.5mils) Prime per MIL-PRF-23377, Type I, Class N (Customer Supplied), .0001-.0002" (1 - 2 mils) per drawing. Batch/Lot#: 5265778 Job: 27565 PO: POHB046484		Rev: E Expiry Date: 08/21 Line: 1
3 ea	Part: 646.9715 Body Hard Black Anodize per MIL-A-8625F, Type III, Class2, .0005-.0045" (.5 - 4.5mils) Prime per MIL-PRF-23377, Type I, Class N (Customer Supplied), .0006-.0009" (.6 - .9 mils) per drawing. Batch/Lot#: 5265778 Job: 27566 PO: POHB046484		Rev: J Expiry Date: 08/21 Line: 2
4 ea	Part: 644.0205 Inner Bracket Hard Black Anodize per MIL-A-8625F, Type III, Class2, .0005-.0045" (.5 - 4.5mils) Prime per MIL-PRF-23377, Type I, Class N (Customer Supplied), .0006-.0009" (.6 - .9 mils) per drawing. Batch/Lot#: 5265778 Job: 27567 PO: POHB046484		Rev: G Expiry Date: 08/21 Line: 3

MAY 27 2020

DART AEROSPACE LTD.

Made in Canada.

MAY 27 2020
DART AEROSPACE LTD.
Made in Canada.



A.T.G. Industries Inc.
760 Industrielle Street
Rockland, ON K4K 1T2
Canada

Ph: (613) 446-4544

Fax: (613) 446-4556

Pack List

Number: 920214

Date: 27-May-20

To

Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ship To

Kimberley Guerin
Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ph: 613 632-9577

Fax: 613 632-1053

Ph: 613 632-9577

Fax: 613 632-1053

Terms		Ship Via	
		ATG Delivery	
Quantity	Description		
4 each	Part: 370-604031-001 Hydraulic Catch Seal Backing Anodize per MIL-A-8625F, Type II, Class2, Black, .0004-.0010" (.4 - 1 mils) Job: 27568 PO: POHB046484	Rev: A Line: 4	
CERTIFICATE OF CONFORMANCE A.T.G Industries Inc. certifies that all items in this shipment conform to the requirements. Date: <u>MAY 27 2020</u> Certified Signature: <u>[Signature]</u> Receiver Signature: _____ A.T.G Industries Inc. is AS9100 Registered and Nadcap Chemical Processing Accredited. Note: This Packing Slip may contain parts that have been PLATED. Items that are plated may be subject to natural tarnishing and it is suggested that they be inspected within 24 hours of receipt. RECEIVED MAY 27 2020 DART AEROSPACE LTD.			

Made in Canada.